

Work Order ID 81993

81993

Page 1

March-21-12 1:57:08 PM

Item ID: D206-642-312

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube RH

Stop ***NS2***

Start Date: 21/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 04/04/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/03/21 Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	0

100 DOCUMENT CONTROL 0.00

100

DC

Memo 0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-312 CHG006

Handwritten: JB 5 Skidtube *Signature* For MLJ 12-5-1

110 Pick Kit 0.00

110

Packaging

Memo 0.00

Packaging

Handwritten: 12/05/01 JB *Signature*

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Memo 0.00

Quality Control

Handwritten: Skidtube

B81984

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-312								
	Location: <u>80</u>								
	PPP Rev: <u>F</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 12/05/03

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Work Order ID: 81993

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Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH

Start Date: 21/03/2012

Required Date: 04/04/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: J 05.10.11 Added D3429-1 per CHG004KJ/CP/JLM/EC
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP
 Rev: M 09-03-02 as per DSI9440 rev.a verified by: EC
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O
 as per REV.N DD 10.04.19 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-341

Manufactured

No

110

Each

3.0000

1

1

**

81984 Lu

D206-642-341

Replacement Skidtube

Location

Loc Qty

Loc Code

FG081

1

57156

0

57160

0

57161

0

69950

1

FG082

2

36550

1

69952

1

D206-648-013

CHW

Manufactured

No

110

Each

21.0000

1

1

**

32040 mp

D206-648-013

GHW Modification

Location

Loc Qty

Loc Code

FG

5

78875

5

FG120

12

65455

0

66633

0

81332

12

FG125

4

78874

4

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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						✓		

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Work Order ID: 81993

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

81993

D206-642-312

Start Date: 21/03/2012

Required Date: 04/04/2012

Start Qty: 1.00

Required Qty: 1.00

D2932-2

Manufactured No

110 Each

11.0000

1

1

**

78986 JB



D2932-2

Saddle RH Out, 206

Location

Loc Qty

Loc Code

ST421

4

79224

4

ST428

7

74602

3

75100

4

D2933-2

Manufactured No

110 Each

18.0000

1

1

**

JB



D2933-2

Saddle RH In, 206

Location

Loc Qty

Loc Code

ST421

4

79227

4

ST428

14

74604

6

75101

4

78963

4

D2938-2

Manufactured No

110 Each

11.0000

1

1

**

78963

81806

JB

12/05/05



D2938-2

Saddle RH Out, 206

Location

Loc Qty

Loc Code

ST421

4

79229

4

ST428A

7

74606

1

75102

6

81622

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Work Order ID: 81993

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

81993

D206-642-312

Start Date: 21/03/2012

Required Date: 04/04/2012

Start Qty: 1.00

Required Qty: 1.00

D2939-2

Manufactured No

110

Each

19.0000

1

1

✓

D2939-2

Saddle RH In, 206

**

JB

JB

Location

Loc Qty

Loc Code

ST421

4

79231

4

ST428A

15

74608

6

75103

3

78955

6

78955

Purchased No

110

Each

435.0000

8

8

✓

AN3-41A

AN3-41A

Bolt

**

JB

JB

Location

Loc Qty

Loc Code

ST335

235

120644

235

ST354

200

120498

200

3x120644

5x120498

Manufactured No

110

Each

628.0000

16

16

✓

D2652

D2652

Bushing

**

81953 JB

12/05/01

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

584

73834

15

73836

36

76134

1

76136

55

77134

400

77136

77

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Parent Item: D206-642-312

Parent Item Name: Skidtube RH

81993

D206-642-312

Start Date: 21/03/2012

Required Date: 04/04/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,923.000

8

8

✓

MS21042L3

Nut

**

121349 JB



Location

Loc Qty

Loc Code

ST300

2923

117441

16

117885

32

118451

5

118927

3

119017

2694

119075

173

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

8

✓

AN960JD10

Washer

**

121243 JB



AN5-10A

Purchased

No

110

Each

378.0000

4

4

✓

AN5-10A

Bolt

**

JB



Location

Loc Qty

Loc Code

ST337

378

118191

80

120630

50

120717

50

120770

198

AN5-12A

Purchased

No

110

Each

46.0000

4

4

✓

AN5-12A

Bolt

**

JB

12/05/01



Location

Loc Qty

Loc Code

ST338

46

117313

46

117313

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 81993

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

81993

D206-642-312

Start Date: 21/03/2012

Required Date: 04/04/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-11A

Purchased

No

110

Each

733.0000

8

8

**

AN5-11A

Bolt

Location

Loc Qty

Loc Code

ST337

733

118191

13

119512

720

110

Each

0.0000

8

8

**

AN960JD516

NAS1149D0563J

Purchased

No

AN960.ID516

Washer

AN4-6A

Purchased

No

110

Each

1,579.000

12

12

**

AN4-6A

Bolt

Location

Loc Qty

Loc Code

ST356

1579

119017

1579

110

Each

14.0000

24

24

**

AN960JD416

NAS1149D0463J

Purchased

No

AN960.ID416

Washer

MS21042L4

Purchased

No

110

Each

4,967.000

12

12

**

MS21042I 4

Nut

Location

Loc Qty

Loc Code

ST300

4967

118451

97

119017

16

119075

2854

121011

2000

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Dart Aerospace Ltd

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Parent Item: D206-642-312

Parent Item Name: Skidtube RH

81993

D206-642-312

Start Date: 21/03/2012

Required Date: 04/04/2012

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

110 Each

39.0000 1

1 ✓

D3407-043

Tow Ring

**

JB

Location

Loc Qty

Loc Code

ST420

13

79232

13

ST463

26

68339

2

74519

9

78841

15

78841

D3456-1

Manufactured No

110 Each

70.0000 1

1

D3456-1

Washer

**

81876 JB

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

8

77486

8

ST044

55

66848

3

71165

2

80252

50

D3457-1

Manufactured No

110 Each

51.0000 2

2 ✓

D3457-1

Washer

**

81977 JB

12/05/01

Location

Loc Qty

Loc Code

FG

10

32409

10

ST044

41

67779

1

78801

40

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 81993

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

81993

D206-642-312

Start Date: 21/03/2012

Required Date: 04/04/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,095.000

1

1

MS21043-4

Nut

**

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1055

119546

370

120308

685

126308

AN4C5A

Purchased

No

110

Each

257.0000

1

1

AN4C5A

BOLT

**

Location

Loc Qty

Loc Code

ST355

257

112243

157

119017

100

119017

AN960C416

NAS1149C0463

Purchased

No

110

Each

0.0000

1

1

AN960C416

washer

D3413-1

Manufactured

No

110

Each

72.0000

1

1

D3413-1

Ring

**

Location

Loc Qty

Loc Code

ST420

17

70773

1

79233

16

ST464

55

76754

33

80224

22

76754

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W/O:		WORK ORDER CHANGES					
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Work Order ID: 81993

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Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH

Start Date: 21/03/2012

Required Date: 04/04/2012

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

110

Each

762.0000

10

10

**

D2712

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

500

79585

500

ST021

212

76065

212

D2934

Manufactured No

110

Each

80.0000

2

2

**

D2934

Saddle Spacer

Location

Loc Qty

Loc Code

FG

6

31929

6

ST021

74

74883

20

78802

54

D2935

Manufactured No

110

Each

108.0000

2

2

**

D2935

Saddle Spacer

Location

Loc Qty

Loc Code

FG

6

31793

6

ST021

102

74882

18

78807

84

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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